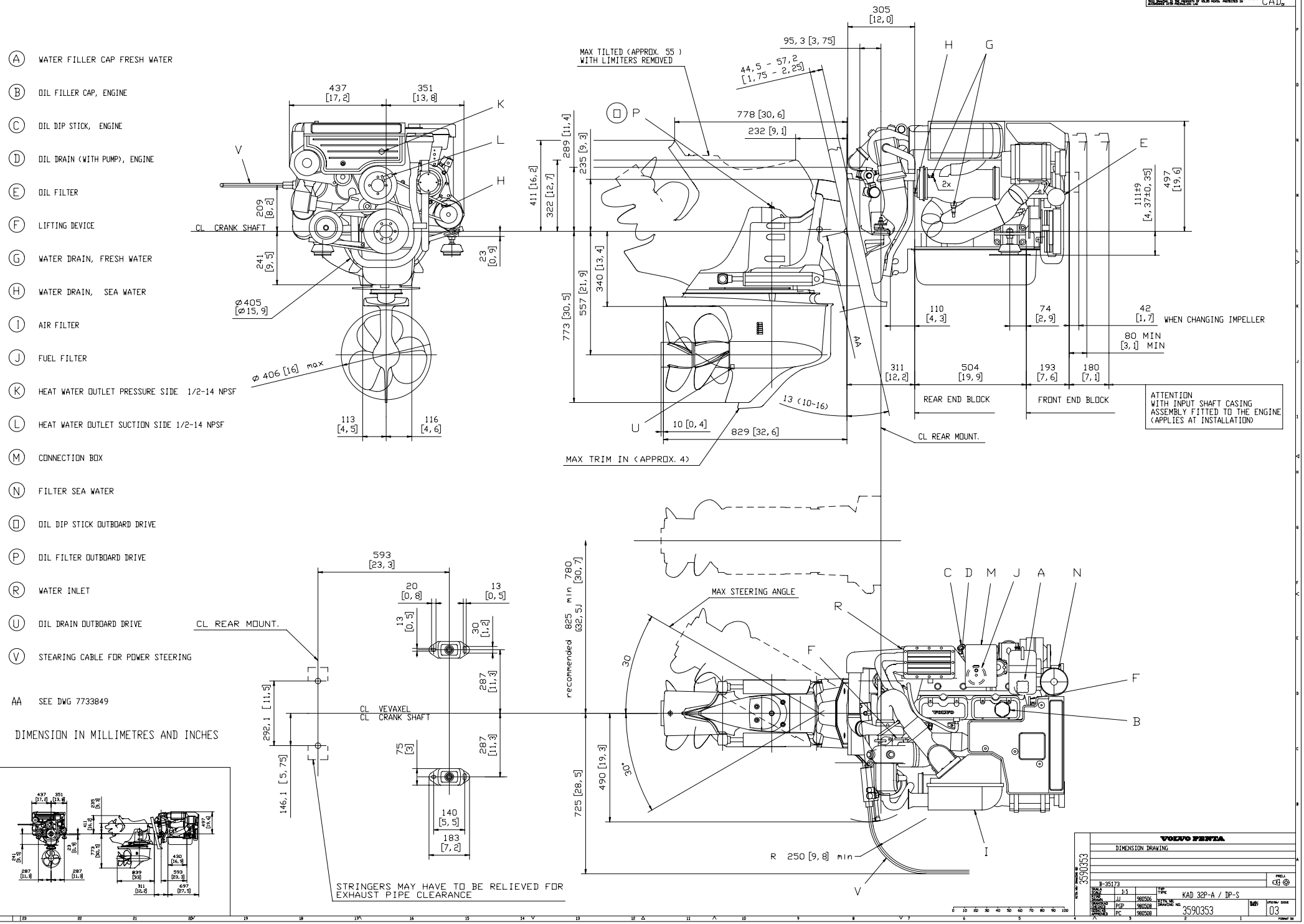

(A) WATER FILLER CAP FRESH WATER
(B) OIL FILLER CAP, ENGINE
(C) OIL DIP STICK, ENGINE
(D) OIL DRAIN (WITH PUMP), ENGINE
(E) OIL FILTER
(F) LIFTING DEVICE
(G) WATER DRAIN, FRESH WATER
(H) WATER DRAIN, SEA WATER
(I) AIR FILTER
(J) FUEL FILTER
(K) HEAT WATER OUTLET PRESSURE SIDE 1/2-14 NPSF
(L) HEAT WATER OUTLET SUCTION SIDE 1/2-14 NPSF
(M) CONNECTION BOX
(N) FILTER SEA WATER
(□) OIL DIP STICK OUTBOARD DRIVE
(P) OIL FILTER OUTBOARD DRIVE
(R) WATER INLET
(U) OIL DRAIN OUTBOARD DRIVE
(V) STEARING CABLE FOR POWER STEERING
AA SEE DWG 7733849
DIMENSION IN MILLIMETRES AND INCHES
437 [17,2]
351 [13,8]
209 [8,2]
CL CRANK SHAFT
241 [9,5]
Ø405 [Ø15,9]
Ø 406 [16] max
113 [4,5]
116 [4,6]
23 [0,9]
411 [16,2]
322 [12,7]
289 [11,4]
235 [9,3]
773 [30,5]
557 [21,9]
340 [13,4]
MAX TILTED (APPROX. 55 ) WITH LIMITERS REMOVED
305 [12,0]
95,3 [3,75]
44,5 - 57,2 [1,75 - 2,25]
778 [30,6]
232 [9,1]
2x
111±9 [4,37±0,35]
497 [19,6]
110 [4,3]
74 [2,9]
42 [1,7] WHEN CHANGING IMPELLER
80 MIN [3,1] MIN
311 [12,2]
504 [19,9]
193 [7,6]
180 [7,1]
REAR END BLOCK
FRONT END BLOCK
ATTENTION WITH INPUT SHAFT CASING ASSEMBLY FITTED TO THE ENGINE (APPLIES AT INSTALLATION)
13 (10-16)
10 [0,4]
829 [32,6]
CL REAR MOUNT.
MAX TRIM IN (APPROX. 4)
593 [23,3]
20 [0,8]
13 [0,5]
30 [1,2]
287 [11,3]
292,1 [11,5]
CL VEVAXEL
CL CRANK SHAFT
75 [3]
140 [5,5]
183 [7,2]
146,1 [5,75]
recommended 825 min 780 [32,5] [30,7]
725 [28,5]
490 [19,3]
MAX STEERING ANGLE
30°
R 250 [9,8] min
STRINGERS MAY HAVE TO BE RELIEVED FOR EXHAUST PIPE CLEARANCE
VOLVO PENTA
DIMENSION DRAWING
KAD 32P-A / DP-S
3590353
03