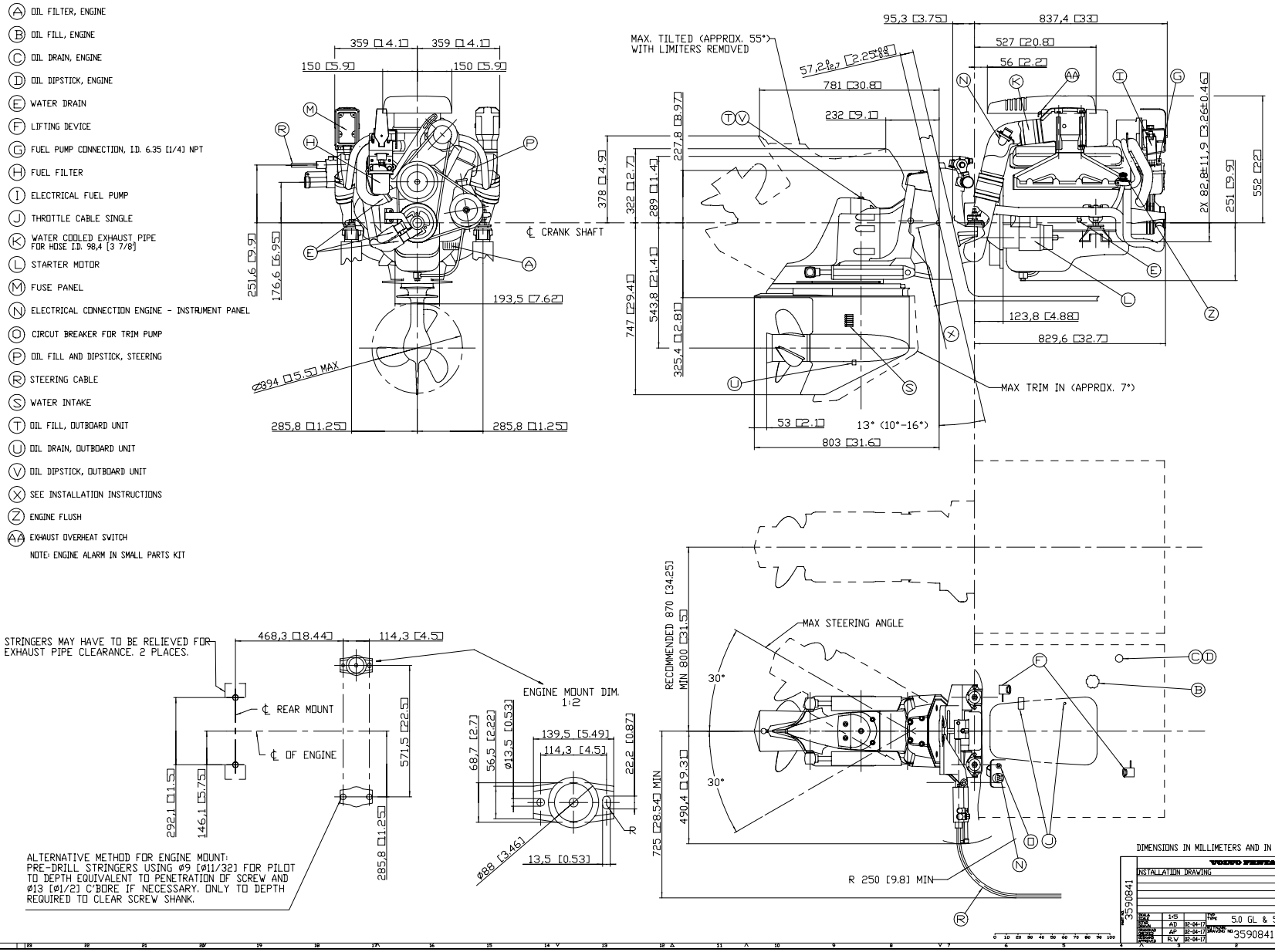

Ⓐ OIL FILTER, ENGINE
Ⓑ OIL FILL, ENGINE
Ⓒ OIL DRAIN, ENGINE
Ⓓ OIL DIPSTICK, ENGINE
Ⓔ WATER DRAIN
Ⓕ LIFTING DEVICE
Ⓖ FUEL PUMP CONNECTION, I.D. 6.35 [1/4] NPT
Ⓗ FUEL FILTER
Ⓘ ELECTRICAL FUEL PUMP
Ⓙ THROTTLE CABLE SINGLE
Ⓚ WATER COOLED EXHAUST PIPE FOR HOSE I.D. 98,4 [3 7/8]
Ⓛ STARTER MOTOR
Ⓜ FUSE PANEL
Ⓝ ELECTRICAL CONNECTION ENGINE - INSTRUMENT PANEL
Ⓞ CIRCUIT BREAKER FOR TRIM PUMP
Ⓟ OIL FILL AND DIPSTICK, STEERING
Ⓡ STEERING CABLE
Ⓢ WATER INTAKE
Ⓣ OIL FILL, OUTBOARD UNIT
Ⓤ OIL DRAIN, OUTBOARD UNIT
Ⓥ OIL DIPSTICK, OUTBOARD UNIT
Ⓧ SEE INSTALLATION INSTRUCTIONS
Ⓩ ENGINE FLUSH
ⒶⒶ EXHAUST OVERHEAT SWITCH
NOTE: ENGINE ALARM IN SMALL PARTS KIT
359 [14.1]
359 [14.1]
150 [5.9]
150 [5.9]
℄ CRANK SHAFT
251,6 [9.9]
176,6 [6.95]
193,5 [7.62]
Ø394 [15.5] MAX
285,8 [11.25]
285,8 [11.25]
MAX. TILTED (APPROX. 55°)
WITH LIMITERS REMOVED
95,3 [3.75]
837,4 [33]
527 [20.8]
56 [2.2]
57,2° [2.25"]
781 [30.8]
232 [9.1]
378 [14.9]
322 [12.7]
289 [11.4]
227,8 [8.97]
543,8 [21.41]
747 [29.41]
325,4 [12.8]
2X 82,8=11,9 [3.26=0.46]
251 [9.9]
552 [22]
123,8 [4.88]
829,6 [32.7]
MAX TRIM IN (APPROX. 7°)
53 [2.1]
13° (10°-16°)
803 [31.6]
STRINGERS MAY HAVE TO BE RELIEVED FOR EXHAUST PIPE CLEARANCE. 2 PLACES.
468,3 [18.44]
114,3 [4.5]
℄ REAR MOUNT
℄ OF ENGINE
571,5 [22.5]
292,1 [11.5]
146,1 [5.75]
285,8 [11.25]
ENGINE MOUNT DIM.
1:2
68,7 [2.7]
56,5 [2.22]
Ø13,5 [0.53]
139,5 [5.49]
114,3 [4.5]
22,2 [0.87]
Ø88 [3.46]
13,5 [0.53]
ALTERNATIVE METHOD FOR ENGINE MOUNT:
PRE-DRILL STRINGERS USING Ø9 [Ø11/32] FOR PILOT TO DEPTH EQUIVALENT TO PENETRATION OF SCREW AND Ø13 [Ø1/2] C'BORE IF NECESSARY. ONLY TO DEPTH REQUIRED TO CLEAR SCREW SHANK.
RECOMMENDED 870 [34.25]
MIN 800 [31.5]
MAX STEERING ANGLE
30°
30°
725 [28.54] MIN
490,4 [19.3]
R 250 [9.8] MIN
DIMENSIONS IN MILLIMETERS AND IN [ ] INCHES
INSTALLATION DRAWING
3590841
5.0 GL & 5.7 GL / SX
01